



GLOBAL PHARMA
contract manufacturing

YOUR PRIVATE LABEL

An innovative pharmaceutical company focusing on R&D activities related to contract manufacturing of medical devices and dietary supplements for companies from the pharmaceutical sector.



GLOBAL PHARMA

contract manufacturing



About the company

3

Headquarters
and countries of sale

9

Quality policy

6



Contract
manufacturing

10

Caramel lozenges	13	
Soft lozenges	15	
Caramels and rolls	17	
Caramel lollipops	19	
Powdered lozenges and lollipops	21	
Hard capsules	23	
Softgels	25	
BOV (Bag-on-valve)	27	
Sprays and atomizers	29	
Coated and uncoated tablets	31	
Eye drops	33	
Other forms	35	
Customising services	36	



GLOBAL PHARMA

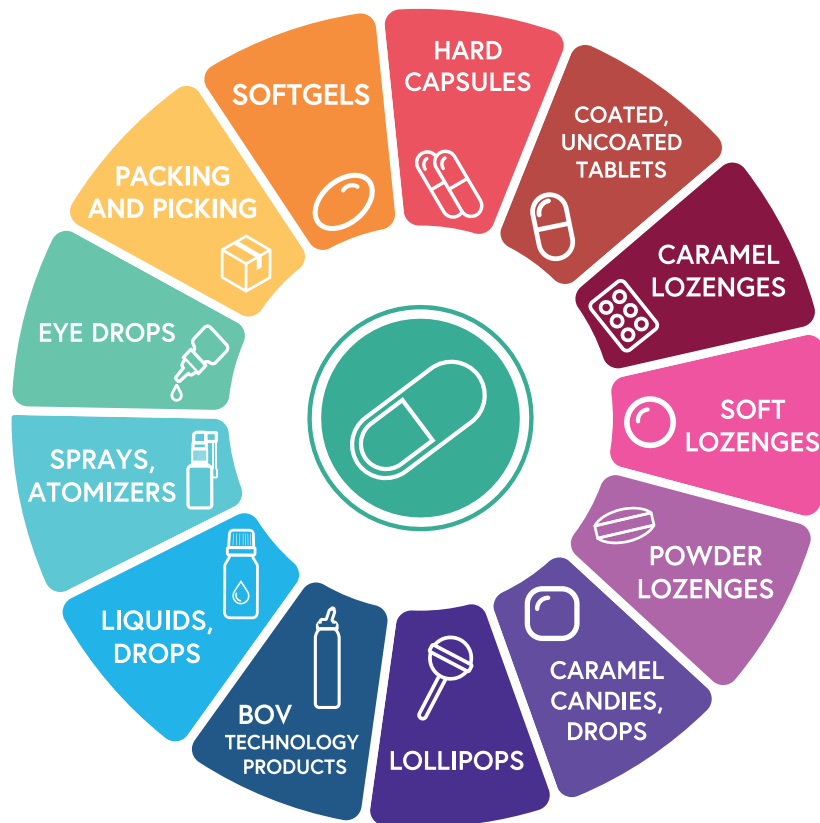
contract manufacturing

Global Pharma CM is an innovative company from the pharmaceutical sector. It focuses on research and development (R&D) in the area of developing, testing and registering new medical devices and dietary supplements. Afterwards, all developed products are contract manufactured in our production plants. All the above services are targeted at external companies from the pharmaceutical sector.

Based on the results of research and development, we provide contract manufacturing services for medical devices and dietary supplements. We render our contract manufacturing services in our own two specialised production plants. We maintain a certified international quality management system, ISO 13485 and ISO 22000, confirming the highest level of our quality and organisational standards.



Contract production offer



We offer a service production of liquid forms, including sea water, throat and ear sprays, drops and vitamins in liquid form, eye drops, uncoated and coated tablets, hard capsules, soft lozenges based on arabic gum, lozenges with sugar, sugar-free lozenges, flat caramel lollipops, round caramel lollipops and powdered lollipops.

Company's mission

The company's mission is to provide a comprehensive contract manufacturing service for the broadly understood pharmaceutical sector. In our operations, we want to be perceived as:

- flexible company
- caring for the highest product quality and safety
- focused on the shortest delivery time of the ordered service
- ensuring the lowest production minimums while maintaining optimal price parameters

We have a leading position in Central and Eastern Europe in the provision of contract manufacturing services, in the form of medical devices and dietary supplements, for the broadly understood pharmaceutical industry. Including, in particular, by providing comprehensive contract manufacturing services for external pharmaceutical companies and pharmacy chains. In our mission, we are guided by 'Comprehensiveness, flexibility, security and affordable price'.



Kielce, 27 maja 2021

Szanowni Państwo,

Gratulujemy znalezienia się w elitarnym gronie zwyciężskich firm w ogólnopolskim konkursie „Dobra Firma”, organizowanym przez Związek Przedsiębiorców i Pracodawców.

Tym zaszczytnym tytułem zostały uhonorowane spółki z województwa świętokrzyskiego, których działania w dziedzinie przedsiębiorczości, zarządzania i innowacyjności zasługują na szczególne uznanie. Laureaci zostali wyłonieni w sposób obiektywny, oparty na twardej kryterialności finansowych. Małe i średnie przedsiębiorstwa są siłą polskiej gospodarki. Tworzą znaczną część polskiego PKB i zatrudniają łącznie największą liczbę pracowników. Przykład Państwa Firmy – lidera biznesu pokazuje, jak efektywne działania i potencjał pracownicy przyczyniają się do rozwoju regionu i tworzą miejsca pracy.

Jest nam miło, że Państwa firma znalazła się w tak szacowanym gronie. Gratulujemy dotychczasowych osiągnięć i życzymy dalszego rozwoju na miarę planów i oczekiwań. Oby Państwa produkty i usługi cieszyły się nieustającym uznaniem klientów i kontrahentów, a prowadzone działania przyniosły kolejne sukcesy. Jesteśmy przekonani, że godło programu Dobra Firma przyczyni się do wzmocnienia wizerunku Państwa firmy.

Do gratulacji dołączamy informacje dotyczące programu promocyjnego Dobra Firma.

Z poważaniem,



Cezary Kaźmierczak
prezesa



Marcin Nowacki
wiceprezesa

Związek Przedsiębiorców i Pracodawców
ul. Nowy Świat 31, 00-029 Warszawa, mail: biuro@zpp.net.pl, tel.: 22 826 60 31, www.zpp.net.pl
Zw/sgl, Cezary Kaźmierczak – prezes, Marcin Nowacki – wiceprezes

Partnerzy Główni






Partnerzy Medjów









2021
DOBRA FIRMA
NAGRODA ZPP

**ZWYCIĘZCA KONKURSU
DOBRA FIRMA 2021**

NAJLEPSZY INNOWATOR
WOJEWÓDZTWA ŚWIĘTOKRZYSKIEGO

GLOBAL PHARMA CM SA



Cezary Kaźmierczak
PREZES ZWIĄZKU PRZEDSIĘBIORCÓW I PRACODAWCÓW

KIELCE, 27 MAJA 2021 ROKU

Partnerzy Główni






Partnerzy Medjów







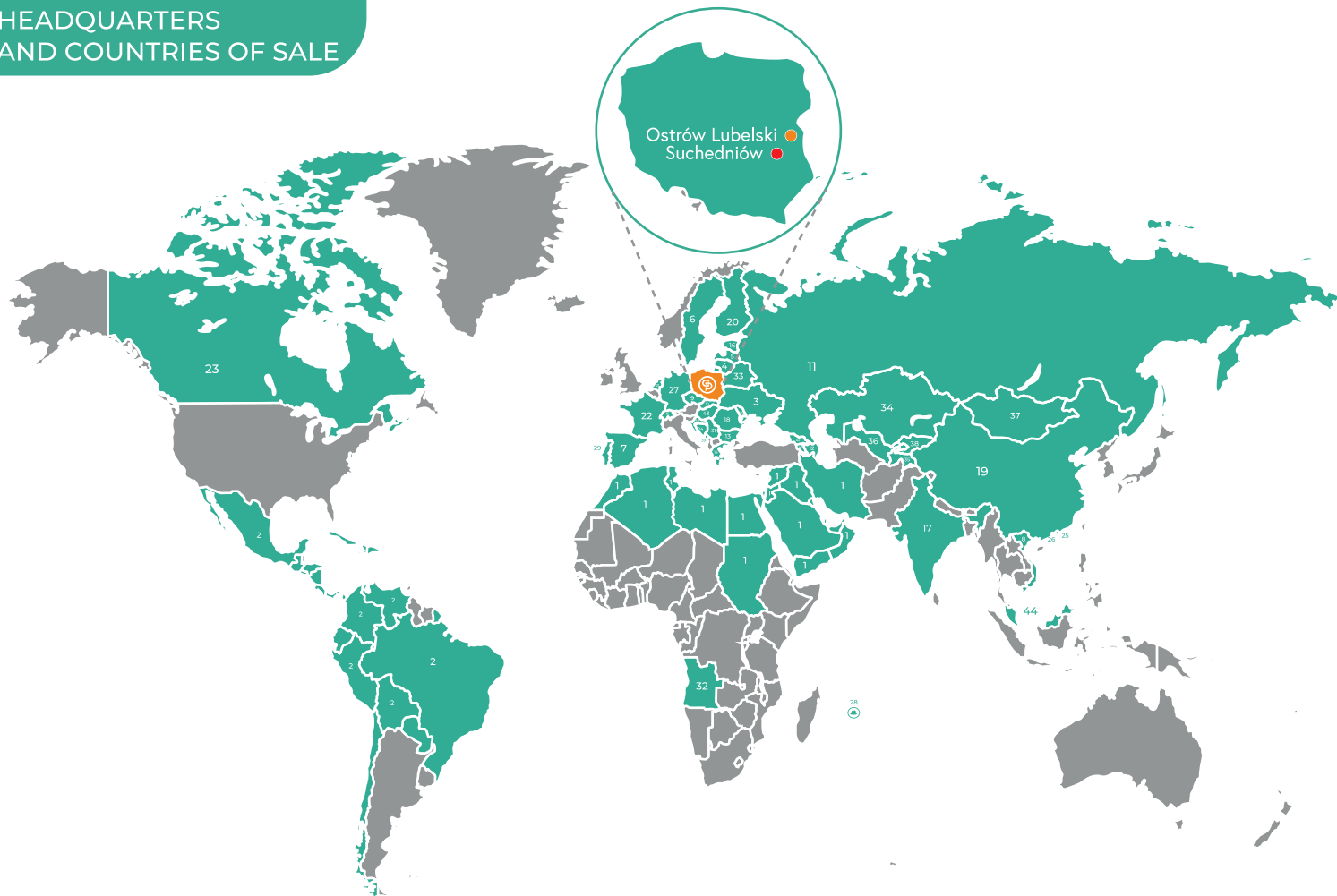




ABOUT THE COMPANY: QUALITY POLICY



HEADQUARTERS AND COUNTRIES OF SALE



CONTRACT MANUFACTURING

We specialise in dietary supplement and medical device contract manufacturing services.

The contract manufacturing service we offer is a fully comprehensive process, starting from creating a concept, developing a formula, packaging models, the production process and providing the necessary documentation, to submitting the product for market authorisation and providing a logistic service.

Our services are targeted at companies from the broadly understood pharmaceutical sector, including pharmacy chains.



We offer a service production of liquid forms, including sea water, throat and ear sprays, drops and vitamins in liquid form, eye drops, uncoated and coated tablets, hard capsules, soft lozenges based on arabic gum, lozenges with sugar, sugar-free lozenges, flat caramel lollipops, round caramel lollipops and powdered lollipops.

We also provide broadly understood customising services for the pharmaceutical sector. As the only company in Poland, we operate a fully automatic process of manufacturing rolled drops in the form of dietary supplements.

We specialise in medical products, systematically expanding and extending the range of our offer.



Our portfolio includes several hundred developed formulas and registrations of medical devices, including such specialised products as nasal sea water, ear hygiene spray, throat spray, gum arabic lozenges and eye drops. We are a company with one of the broadest offers for the pharmaceutical sector in the development and manufacture of products as a contract service.

We are a leading manufacturer of dietary supplements and medical devices. We systematically expand our offer of contract manufacturing services to include other forms. Our objective is to strive to provide the widest range of contract manufacturing services. Our flexible approach to each customer is not merely a slogan but our daily work. We are able to adapt to the needs of each customer, adjust the project and render the service in a personalised manner.

What makes us different?

- We do not sell our own product lines
- We offer contract manufacturing only for the B2B sector (pharmaceutical companies and pharmacies)
- We manufacture products based on our own or entrusted formulas
- We collaborate with suppliers meeting the most stringent quality standards
- Comprehensive service
- Individual approach to each assignment



CARAMEL LOZENGES



We provide production services for caramel lozenges in pharmaceutical blisters, in the form of dietary supplements and medical devices. We rely on our own or commissioned formulas. We are also ready to recreate existing products, giving them the same parameters or modernising them with new solutions. We are a leading manufacturer in the scope of lozenges production services for the pharmaceutical industry. We have been trusted by both new companies and large businesses with many years of sales experience.





Forms

- sugary - based on sugar and glucose syrup
- without sugar - based on an isomalt with the addition of steviol glycosides



Advantages

- colour: any colour, to the extent possible given the active substances used
- flavour: any flavour, to the extent possible given the active substances used

Raw materials

- dense plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juices, honey, propolis
- many other

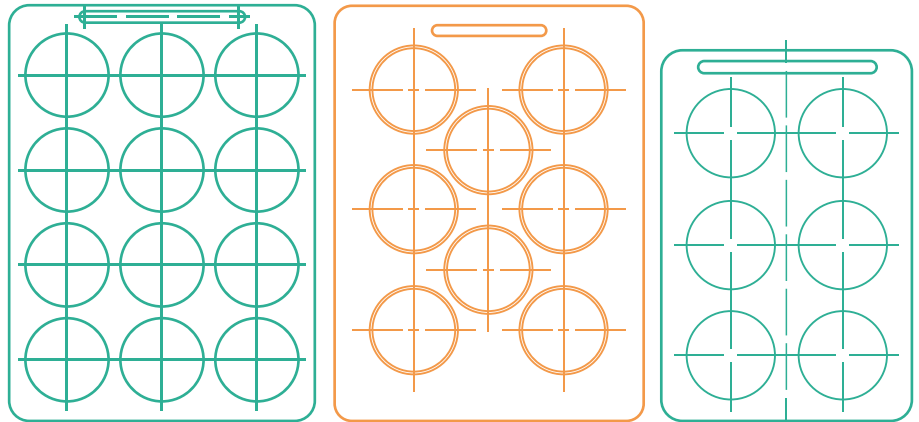
Lozenge shape

- weight approx. 2.5 g; 3 g; 3.5 g
- diameter 18 mm, 20 mm
- any shape as requested

Lozenges packaging types

Blistery

- number of lozenges per blister: 8 or 12
- any form at request
- blister dimensions (length x width) : 108 x 80 mm, 90 x 60 mm
- individual dies at request



SOFT LOZENGES

We are a leader in Central and Eastern Europe in the production of soft lozenges based on gum arabic. Products are available both in the form of medical device and dietary supplement. We provide sugar-free and sugar-based forms. Thanks to the ingredients used, the product has a unique consistency. During contact with saliva in the mouth, it takes on a semi-plastic form, allowing it to stick to the palate and systematically slowly release its active ingredients.



Forms

- sugary – based on sugar and gum arabic
- based on sorbitol, maltitol, gum arabic



Advantages

- colour: any colour, to the extent possible given the active substances used
- flavour: any flavour, to the extent possible given the active substances used

Raw materials

- dense plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juices
- many others

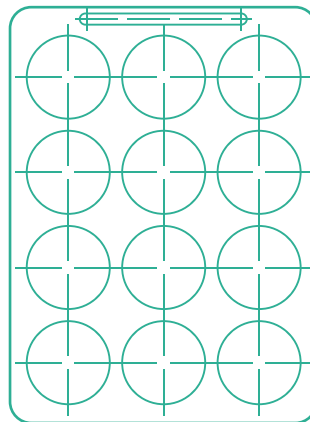
Lozenge shape

- weight options 1 g; 1.2 g; 1.5 g

Lozenges packaging types

Blisters

- number of lozenges per blister: 12 or 2 lozenges, any form as requested
- blister dimensions (length x width) : 99 x 72 mm



CARAMELS AND ROLLS

We provide caramel and caramel drop manufacturing services in the form of dietary supplements and medical devices. We rely on our own or commissioned formulas. We are also ready to recreate existing products, giving them the same parameters or modernising them with new solutions. We provide both forms filled with powder and thick filling, as well as standard forms without any filling. Thanks to a variety of shapes, we are able to meet the expectations in terms of the selection of the weight and form of caramels and drops. We provide complete support in the selection of packaging materials suitable for use in the customising of caramels and drops.





Forms

- sugary - based on sugar and glucose syrup
- candied sugar - based on sugar and glucose syrup
- without sugar - based on an isomalt with the addition of steviol glycosides

Raw materials

- dense plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juices, honey, propolis
- many others

Shape of the drops

- round with a hole - weight 3.4 g, diameter \varnothing 20 mm, height 9 mm

Advantages

- colour: any colour, to the extent possible given the active substances used
- flavour: any flavour, to the extent possible given the active substances used

Filling

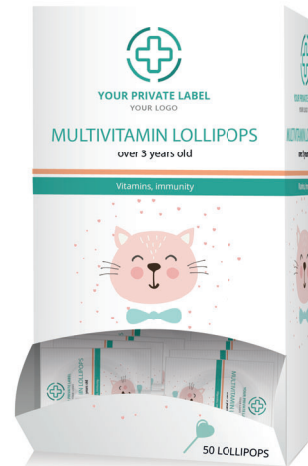
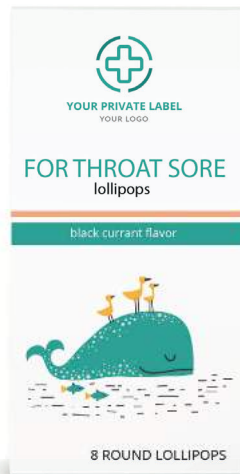
- hard caramels and hard drops without filling
- caramels and drops with powder filling (e.g. vitamin)
- caramels and drops with thick filling (e.g. herbal)



CARAMEL LOLLIPOPS



We provide production services in the scope of lollipops - dietary supplements in flat and spherical form, foodstuffs and medical devices. We rely on our own or commissioned formulas. We are also ready to recreate existing products, giving them the same parameters or modernising them with new solutions. Taking special care of the smallest consumer of lollipops, i.e. children, each lollipop has a stick with a hook to prevent the stick from loosening from the lollipop. It is a safety element that protects the child against accidental swallowing of the lollipop head. The foil in direct contact with the lollipop does not contain any colouring dye usually used by manufacturers. The colour is used on wraps and flow packs only from the outside. All packaging materials used for lollipops are approved for contact with food.



Shape and weight

- lizak płaski : 6,5 g
- lizak kulisty : 8 g

Advantages

- colour: any colour, to the extent possible given the active substances used
- flavour: any flavour, to the extent possible given the active substances used

Lollipops packaging types

Flat lollipop

- Flat lollipop
- shape: little heart
- direct contact packaging: heat seal foil, flow pack
- packaging: loose in bags, tube, display, unit carton
- other forms to be agreed

Raw materials

- dense plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juices, honey, propolis
- many others

Forms

- based on sugar and glucose syrup
- without sugar, based on an isomalt



Spherical lollipop

- shape: ball with ring
- direct contact packaging: twist foil wrapper, flow pack
- packaging: loose in bags, tube, display, unit carton
- other forms to be agreed

POWDERED LOZENGES AND LOLLIPOPS

We provide manufacturing services in the scope of powdered lozenges - dietary supplements. We are able to provide products both based on sugar and glucose syrup as well as xylitol. We provide standard and coated powdered lozenges. We use our own formulas as well as recreate existing ones. Due to the high hygroscopicity of the product, we provide tight and safe product packaging to protect it against damage.



Shape and weight

- sugary - based on glucose
- without sugar- based on XYLITOL

Advantages

- dry plant extracts, vitamins, minerals, fruit powders, steviol glycosides
- many others

Raw materials

- colour: any colour, to the extent possible given the active substances used
- flavour: any flavour, to the extent possible given the active substances used

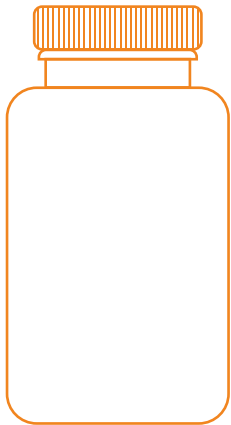
Forms

Lozenges

- flat, round \varnothing 8, 11, 12
- bean shape

Lollipops

- weight 7g
- oval shape



HARD CAPSULES



We provide manufacturing services in the scope of hard capsules - dietary supplements. We offer the possibility of filling capsules of various sizes: 00, 0 or 1. We use both hard gelatin and vegetarian capsules. We use plant extracts, vitamins, minerals and powdered omega acids as active substances. All our raw materials are of the highest quality, as confirmed in each case by the attached quality certificates and microbiological tests of the product. We provide a comprehensive product manufacturing service. We provide both low-sample production batches and typical serial production. The entire manufacturing process is carried out in accordance with the certified quality management system: ISO 22 000 and ISO 13 485.





Blisters

- number of capsules per blister: 10, 15
- any form as requested
- blister dimensions (length x width):
108 x 80 mm
- individual dies, as requested

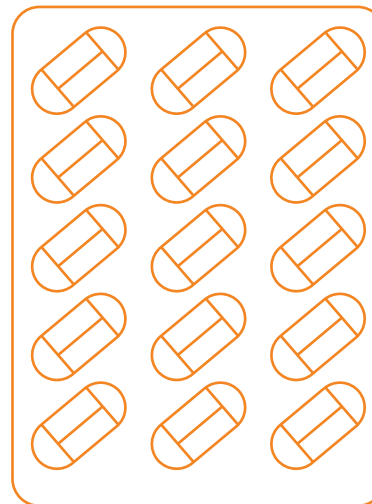
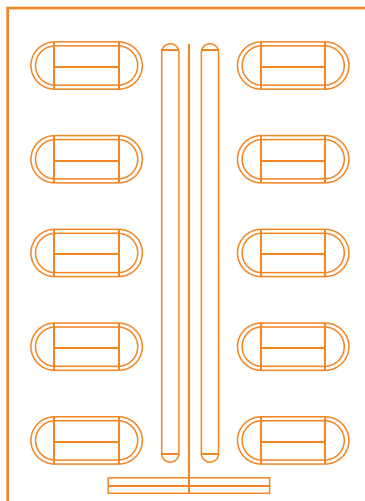
8,53 mm



7,64 mm



6,91 mm





We provide production services in the field of soft capsules, the so-called softgels, in the status of dietary supplements and medical devices. We offer a wide range of sizes that allow you to choose the optimal composition. As active substances, we use liquid raw materials from reputable suppliers, including the popular vitamins D, K, A, E and substances such as fish oil, evening primrose, garlic and many others. All raw materials are of the highest quality, which is always confirmed by the attached quality certificates and microbiological tests of the product. We provide a comprehensive product manufacturing service. We provide both trial production batches and typical serial production. The entire production process is carried out in accordance with the certified quality management system ISO 22 000 and ISO 13 485.

The process of making soft capsules is a complex process involving the production of a gelatin mass that will form the capsule shell and the filling. The two ingredients are then combined in an encapsulation process. The produced capsules are dried, polished, sorted and then sent for packaging. Production takes place on a modern, fully automatic production line from a reputable supplier. The line is equipped with a control of the capsule filling process, gelatin thickness on the capsule and automatic capsule drying.



Raw materials and active ingredients

- Vitamins K2, D3, E, A , B1
- Coenzyme Q10
- Omega DHA Acids
- Simeticon
- various forms of oils
- fish oil
- garlic extract

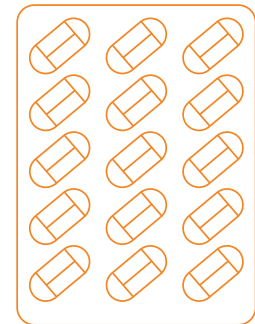
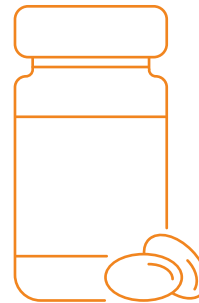
Shape

- oval
- oblong
- round

Softgels packaging types

Type of packaging

- Blisters and glass jars of any size
- Unit box



Blisters

- the number of capsules in the blister: 10, 15, 30
- PVC/PVDC foil (colored, silver)
- possibility of making any form
- blister dimensions (L x W): 108 x 80 mm
- possibility of an individual die-cut

BOV (BAG-ON-VALVE)



We are a manufacturer of products in the form of sprays and atomizers with the status of medical devices. We offer products in BOV (Bag-on-Valve) technology by Aptar Pharma's company with a capacity of 50 ml and 100 ml. Bag-on-Valve (BOV) technology relies on the possibility of continuous dispensing of the product, delivering a cleaner, superior product application. It is a perfect aerosol dispensing format for a clean, comfortable and safe application. We provide a comprehensive production service related to the production of a trial series and the production of a finished product. The products are manufactured in accordance with the ISO13485 standard on a modern, automatic line of the renowned ZIEGLER brand, equipped with automatic control of internal pressure and its tightness.

- Pure, clean and stable product
 - Best in class barrier function to ensure ultimate product protection
 - Complete separation of product from propellant
- Customizable flow rates for viscous to liquid formulations
- Highly efficient evacuation rates
- Convenient handling for consumer
 - Full 360° usage
 - No priming needed
 - Superior dispensing control





Forms

- aqueous solutions (including sea water solution)

Type of packaging

- Aluminum can + Aptar Pharma's Bag-on-Valve (BOV) liquid container

Aptar Pharma's BOV technology platform fulfills the highest quality standards.



ISO13485



ISO15378



Raw materials

- sea water solutions

Capacity

- 50ml
- 100ml

Actuators

Pacifica – Aptar Pharma company

The Pacifica actuator families provide superior convenience and design features

- Applicable for nasal hygiene, moisturizing, care, irrigation
- Advanced design for clean medical look. Integrated tamper-evident feature
- Variable flow rates for customizable use, i.e. from gentle moisturizing to irrigation
- Flow Rates: 8/30/75 ml per 10 sec



or



SPRAYS AND ATOMIZERS



We are a manufacturer of products in the form of a spray and atomiser with the status of a Class I medical product and a dietary supplement. We provide a comprehensive production service related to the development of a formula, production of a trial batch and manufacturing of a finished product. The products are manufactured in accordance with the ISO 13485 standard using peristaltic pumps ensuring maximum cleanliness and safety of the products. We offer production in both glass and PET bottles. We are open to any form and capacity of packaging, including customised shapes.





Forms

- aqueous solutions (including sea water solution)
- oily, based on olive oil or pharmaceutical oils
- any other form at the customer's request

Advantages

- ear - products intended for ear care
- throat - products intended for the oral cavity
- nose - products intended to support normal functions of the nose

Raw materials

- plant extracts, natural pharmaceutical oils, pharmaceutical oils
- pharmaceutical-grade olive oil, sugar-free, sea water solutions, sodium hyaluronate
- many others

Sprays and atomizers packaging types

Volume options

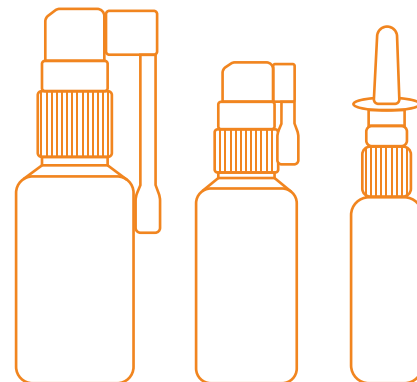
- 5 ml, 10 ml, 15 ml, 20 ml, 30 ml at request, also capacities
- between 50 and 100 ml

Closure types

- PE caps
- nasal applicator
- dosing pumps

Type of packaging

- colour: white, amber, other
- glass bottles
- PET bottles



COATED AND UNCOATED TABLETS

Our offer includes hard tablets in the form of dietary supplements. We rely on our own or commissioned formulas. We are also ready to recreate existing products, giving them the same parameters or modernising them with new solutions. We provide both standard uncoated and coated forms. Thanks to a variety of shapes and virtually unlimited blister format options, we are able to meet any expectations.



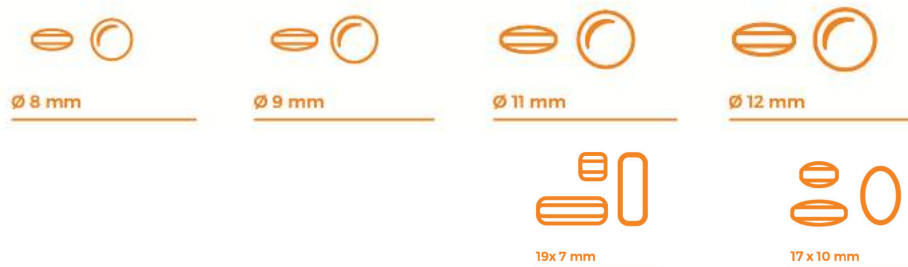


Forms

- coated tablets
- uncoated tablets

Raw materials

- dry plant extracts, vitamins, minerals, powdered fruit juices
- many others



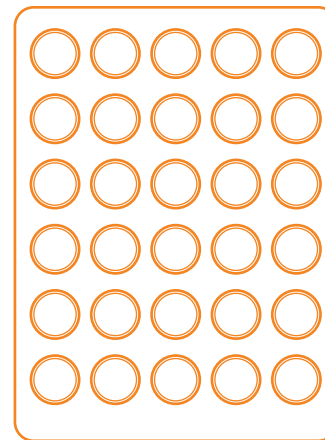
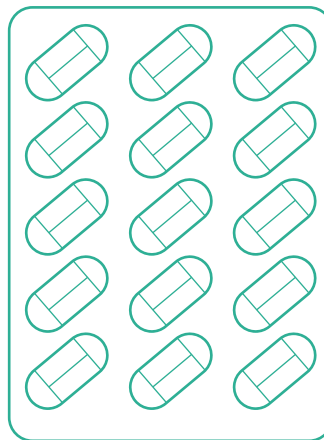
Tablet shapes

- Round with a diameter of \varnothing 6, 8, 11 or 12 mm
- Oblong 19.5 x 9.5 mm and 17 x 8 mm

Tablets packaging types

Blisters

- number of tablets per blister:
 - oblong - 10 & 15 tablets per blister,
 - round tablets - 15, 20 & 30 tablets per blister



EYE DROPS



We provide a comprehensive manufacturing service related to the finished product in the form of eye drops. We have registered formulations of medical devices on the Polish and foreign market, which we supply under our own brand (private label). We provide a fast and safe manufacturing process while maintaining optimal prices and production volumes.



Shape and weight

- we have 7 registered ready - made eye drop compositions
- the most popular forms on the Polish and European markets
- safe and at optimal pricing

Indications

- moisturizing
- red eyes
- tired eyes

Raw materials

- hyaluronic acid (0.1%; 0.2%; 0.3%; 0.4%)
- hypromellose
- marigold, witch
- euphrasia

Drops packaging types

Volume options

- 10 ml, 15 ml, 30 ml

Packaging

- white
- bottles: plastic



OTHER FORMS



With our expertise, experience and numerous contacts, we are able to support you in organising other forms of contract manufacturing in the category of dietary supplements. We continuously collaborate with other pharmaceutical companies in the country that are subject to our regular audits. We also cooperate with graphic designers, research laboratories and printing companies - as a result of which we were able to work out a guarantee of the lowest prices and the possibility of cooperation while maintaining the highest quality.



We have successfully implemented the processes of delivering finished products in the form of:

- coconut oils
- fish oils (fish oil, omega acids)
- 100% natural juices, including ecological
- herbal syrups
- hard uncoated and coated tablets
- chocolates enriched with vitamins and minerals
- sugar-free cereal products enriched with vitamins and minerals



We provide customising services for the commissioned semi-finished product in the form of dietary supplements and medical devices. We provide control of the acceptance of the semi-finished product, the possibility of ordering additional tests of the semi-finished product, a full picking and packing service in accordance with HACCP, ISO 13485 and ISO 22000. We ensure a flexible approach and safety of your semi-finished products.

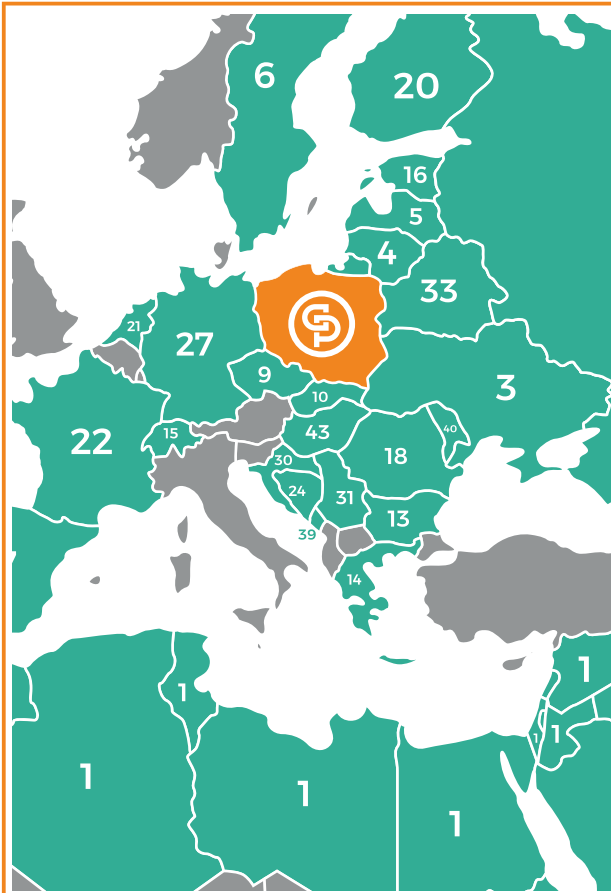
We provide contracted customising services in the form of:

- ALU/PVC-PET pharmaceutical blisters
- ALU/ALU pharmaceutical blisters
- PET jars with various dimensions
- glass jars with various dimensions
- aluminium cans with a lid
- sealed zip bags
- unit cartons
- repackaging
- labelling
- bottling of liquids, including oils





GLOBAL PHARMA
contract manufacturing



GLOBAL PHARMA CM S.A.

Production plant A:

ul. Berezów 49A
26-130 Suchedniów, Polska

(41) 202 02 04 (domestic market)
office@globalpharma.pl

Commercial Dep. (Export):

(+48) 883 004 655

(+48) 884 003 669

(+48) 884 005 585

export@globalpharma.pl

Production plant B:

Parczewska 4
21-110 Ostrów Lubelski, Polska

(+48) 884 003 599
office@globalpharma.pl

Commercial Dep. (Poland):

(+48) 884 005 585

(+48) 884 003 669

(+48) 883 004 655

zamowienia@globalpharma.pl